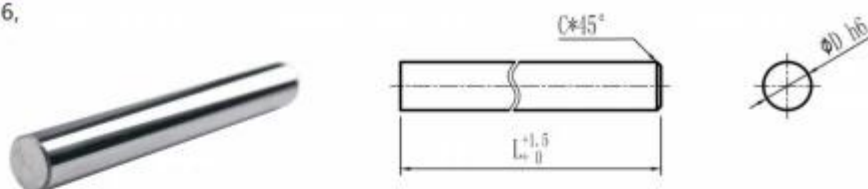


A fresagem de blanks ISO h6, chanfrada em uma extremidade, é usada principalmente para o processamento de fresas de topo de metal duro para corte de metal

※ carboneto de tungstênio diâmetro varas curtas de 3mm-25mm, comprimento comum 45mm, 50mm, 60mm, 70mm, 75mm, 80mm, 90mm, 100mm, 125mm, 140mm, 180mm

精磨短棒h6带倒角

Milling cutting blanks ISO h6,
chamfered one end



规格/Type	尺寸/Dimension		
	直径	长度	倒角
	ØD(mm)	L(mm)	C(mm)
Ø 3 * 5 0	3.0	50	0.4
Ø 3 * 1 0 0	3.0	100	0.4
Ø 3 * 1 5 0	3.0	150	0.4
Ø 4 * 4 5	4.0	45	0.4
Ø 4 * 5 0	4.0	50	0.4
Ø 4 * 1 5 0	4.0	150	0.4
Ø 5 * 5 0	5.0	50	0.5
Ø 5 * 1 0 0	5.0	100	0.5
Ø 5 * 1 5 0	5.0	150	0.5
Ø 6 * 5 0	6.0	50	0.5
Ø 6 * 6 0	6.0	60	0.5
Ø 6 * 7 0	6.0	70	0.5
Ø 7 * 4 5	7.0	45	0.6
Ø 7 * 6 0	7.0	60	0.6
Ø 8 * 4 5	8.0	45	0.6
Ø 8 * 6 0	8.0	60	0.6
Ø 8 * 7 0	8.0	70	0.6
Ø 8 * 1 0 0	8.0	100	0.6
Ø 1 0 * 7 0	10.0	70	0.6
Ø 1 0 * 8 0	10.0	80	0.6
Ø 1 0 * 9 0	10.0	90	0.6
Ø 1 0 * 1 0 0	10.0	100	0.6
Ø 1 2 * 7 5	12.0	75	0.8
Ø 1 2 * 9 0	12.0	90	0.8
Ø 1 2 * 1 0 0	12.0	100	0.8
Ø 1 4 * 7 5	14.0	75	0.8
Ø 1 6 * 1 0 0	16.0	100	0.8
Ø 1 6 * 1 2 5	16.0	125	0.8
Ø 2 5 * 1 0 0	25.0	100	1.0
Ø 2 5 * 1 4 0	25.0	140	1.0
Ø 2 5 * 1 8 0	25.0	180	1.0

Grau Recomendação:

材质名称 (Grade)	WC (%)	CO (%)	晶粒度 Grain size (μm)	比重 Density (g/cm^3) ± 0.1	硬度 Hardness (HRA) ± 0.5	断裂韧性 KIC ($\text{MNm}^{-3/2}$)	抗折力 TRS (kgf/mm^2)
H09U	91	9	0.3	14.5	93.7	9.2	>350
H12U-T	88	12	0.3	14.2	93.0	9.6	>350
H06U-T	94	6	0.4	14.9	94.5	8.4	>380
H06U	94	6	0.4	14.9	94.0	8.7	>380
H08U	92	8	0.4	14.7	93.6	8.8	>380
H08U-K	92	8	0.4	14.7	93.2	9.0	>380
H12U	88	12	0.4	14.3	92.5	9.4	>350
H10S	90	10	0.6	14.4	92.1	9.9	>350
H10F	90	10	0.8	14.4	91.8	10.9	>350